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## **Co-generation, Ethanol Production and CO<sub>2</sub> Enhanced Oil Recovery: a Model for Environmentally and Economically Sound Linked Energy Systems**

An electrical co-generation, ethanol fuel production and carbon dioxide (CO<sub>2</sub>) enhanced oil recovery (EOR) project in central Kansas is a unique scalable model for linked energy systems. Waste heat from a 15-megawatt gas-fired turbine municipal generator provides heat inputs for a 25 million gallon per year ethanol plant. Carbon dioxide, a fermentation process byproduct of ethanol production, will be utilized by a CO<sub>2</sub> miscible flood demonstration project. Efficiencies gained in byproduct utilization and energy use by linking traditional and alternative energy systems enhance the economics of each while creating environmental benefits through geologic sequestration of CO<sub>2</sub>.

The Kansas project is the first to use CO<sub>2</sub> emissions from ethanol production in an EOR project. The full CO<sub>2</sub> stream from this single ethanol plant could supply a small commercial project capable of producing five million barrels of oil and sequestering 1.5 million tons of CO<sub>2</sub> over twenty years. Currently the U.S. ethanol industry is directly, or indirectly, releasing five million tons of CO<sub>2</sub> per year to the atmosphere. However, ethanol production (and associated CO<sub>2</sub> emissions) is projected to double by the year 2005 as ethanol replaces MTBE as a gasoline oxygenate. Through linked systems of power generation, ethanol production and CO<sub>2</sub> enhanced oil recovery, opportunities exist for "value added" geologic CO<sub>2</sub> sequestration. Strategically locating and scaling "Kansas models" near CO<sub>2</sub> EOR target reservoirs that are distant from traditional geologic CO<sub>2</sub> sources could add significant EOR reserves throughout the U.S., strengthen the ethanol industry and cost-effectively sequester CO<sub>2</sub>.